
TABLE OF CONTENTS

1.0 PURPOSE AND SCOPE.....	1
1.1 PURPOSE	1
1.2 SCOPE	1
2.0 REFERENCED PUBLICATIONS.....	1
3.0 DEFINITION OF TERMS.....	1
4.0 PERSONNEL SAFETY	1
5.0 TEST EQUIPMENT	2
5.1 RESISTANCE MEASUREMENT ELECTRODE(S)	2
5.2 METAL PLATE	2
5.3 SPECIMEN SUPPORT SURFACE.....	2
5.4 RESISTANCE MEASUREMENT APPARATUS	2
5.5 SPECIMEN PREPARATION AND CONDITIONING	3
5.5.1 <i>Cleaning</i>	3
5.5.2 <i>Low Humidity Environment</i>	3
6.0 PRODUCT QUALIFICATION OF WORKSURFACES	3
6.1 RESISTANCE – POINT TO GROUNDABLE POINT.....	3
6.1.1 <i>Identification of Test Points</i>	3
6.1.2 <i>Test Procedure – Point to Groundable Point</i>	3
6.2 RESISTANCE – POINT TO POINT	4
6.2.1 <i>Identification of Test Points</i>	4
6.2.2 <i>Test Procedure – Point to Point</i>	4
6.3 REPORTING TEST RESULTS.....	5
7.0 PRODUCT QUALIFICATION OF SHELVING	6
7.1 RESISTANCE – POINT TO GROUNDABLE POINT.....	6
7.1.1 <i>Identification of Test Points</i>	6
7.1.2 <i>Test Procedure – Point to Groundable Point</i>	6
7.2 RESISTANCE – POINT TO POINT	8
7.2.1 <i>Identification of Test Points</i>	8
7.2.2 <i>Test Procedure – Point to Point</i>	9
7.3 REPORTING TEST RESULTS.....	9
8.0 PRODUCT QUALIFICATION OF MOBILE EQUIPMENT	10
8.1 RESISTANCE – POINT TO GROUNDABLE POINT	10
8.1.1 <i>Identification of Test Points</i>	10
8.1.2 <i>Test Procedure – Point to Groundable Point</i>	11
8.2 RESISTANCE – POINT TO POINT	12
8.2.1 <i>Identification of Test Points</i>	12

8.2.2 Test Procedure – Point to Point	12
8.3 REPORTING TEST RESULTS.....	13

Annexes

Annex A (Normative): Verification Procedure of Measurement Set-up	15
Annex B (Informative): Additional Considerations	18
Annex C (Informative): Revision History of ANSI/ESD STM4.1	19

Figures

Figure 1: Worksurfaces Test Points – Resistance Point to Groundable Point.....	4
Figure 2: Worksurfaces Test Points – Resistance Point to Point.....	6
Figure 3: Shelving Test Points – Resistance Point to Groundable Point	8
Figure 4: Shelving Test Points – Resistance Point to Point	10
Figure 5: Mobile Equipment Test Points – Resistance Point to Groundable Point	12
Figure 6: Mobile Equipment Test Points – Resistance Point to Point.....	14
Figure 7: Verification of the Resistance Measurement Apparatus	15
Figure 8: Measurement of Lower Resistance Limit of Measurement Set-up	16
Figure 9: Measurement of Upper Resistance Limit of Measurement Set-up	17