

---

## TABLE OF CONTENTS

<b>1.0 PURPOSE</b> .....	<b>1</b>
<b>2.0 SCOPE</b> .....	<b>1</b>
<b>3.0 REFERENCED PUBLICATIONS</b> .....	<b>1</b>
<b>4.0 DEFINITIONS</b> .....	<b>2</b>
<b>5.0 PERSONNEL SAFETY</b> .....	<b>2</b>
<b>6.0 ESD CONTROL PROGRAM</b> .....	<b>2</b>
6.1 ESD CONTROL PROGRAM REQUIREMENTS .....	2
6.2 ESD CONTROL PROGRAM MANAGER OR COORDINATOR .....	2
6.3 TAILORING.....	2
<b>7.0 ESD CONTROL PROGRAM ADMINISTRATIVE REQUIREMENTS</b> .....	<b>2</b>
7.1 ESD CONTROL PROGRAM PLAN.....	2
7.2 TRAINING PLAN.....	3
7.3 PRODUCT QUALIFICATION PLAN.....	3
7.4 COMPLIANCE VERIFICATION PLAN.....	3
<b>8.0 ESD CONTROL PROGRAM PLAN TECHNICAL REQUIREMENTS</b> .....	<b>3</b>
8.1 GROUNDING / EQUIPOTENTIAL BONDING SYSTEMS .....	3
8.2 PERSONNEL GROUNDING .....	4
8.3 ESD PROTECTED AREAS (EPAS).....	4
8.4 PACKAGING .....	7
8.5 MARKING.....	8

### ANNEXES

Annex A (Informative): Additional Process Considerations .....	9
Annex B (Informative): ESD Sensitivity Testing .....	10
Annex C (Informative): Related Documents .....	12
Annex D (Informative): ANSI/ESD S20.20-2014 Revision History .....	13

### TABLES

Table 1. Grounding / Equipotential Bonding Requirements .....	4
Table 2. Personnel Grounding Requirement .....	4
Table 3. EPA ESD Control Items.....	6
Table 4. ESD Susceptibility Test References for Devices .....	11